

LONGSHENG

ALUMINUM FOIL GUIDE



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LONGSHENG ALUMINUM FOIL

Aluminum Foil

LONGSHENG offers the most comprehensive line of aluminum foil. Aluminium packaging is light, flexible and easily recyclable. Furthermore, it is hygienic, non-toxic. Also it provides protection from light, ultraviolet radiation, oils and grease, water, oxygen and microorganisms. High-quality aluminium foils that consistently achieve reproducible and safe container integrity for drug products while ensuring low levels of bio-burden and particulates, which may help make drugs safer for patients.

When you are looking for a high-quality and dependable aluminum foil, LONGSHENG can provide the best product for your application. In our commitment to the continuous improvement of our pharmaceutical packaging portfolio, we see innovation as a decisive success factor. Our service range is designed to help our customers achieve improvement in their own business as well.

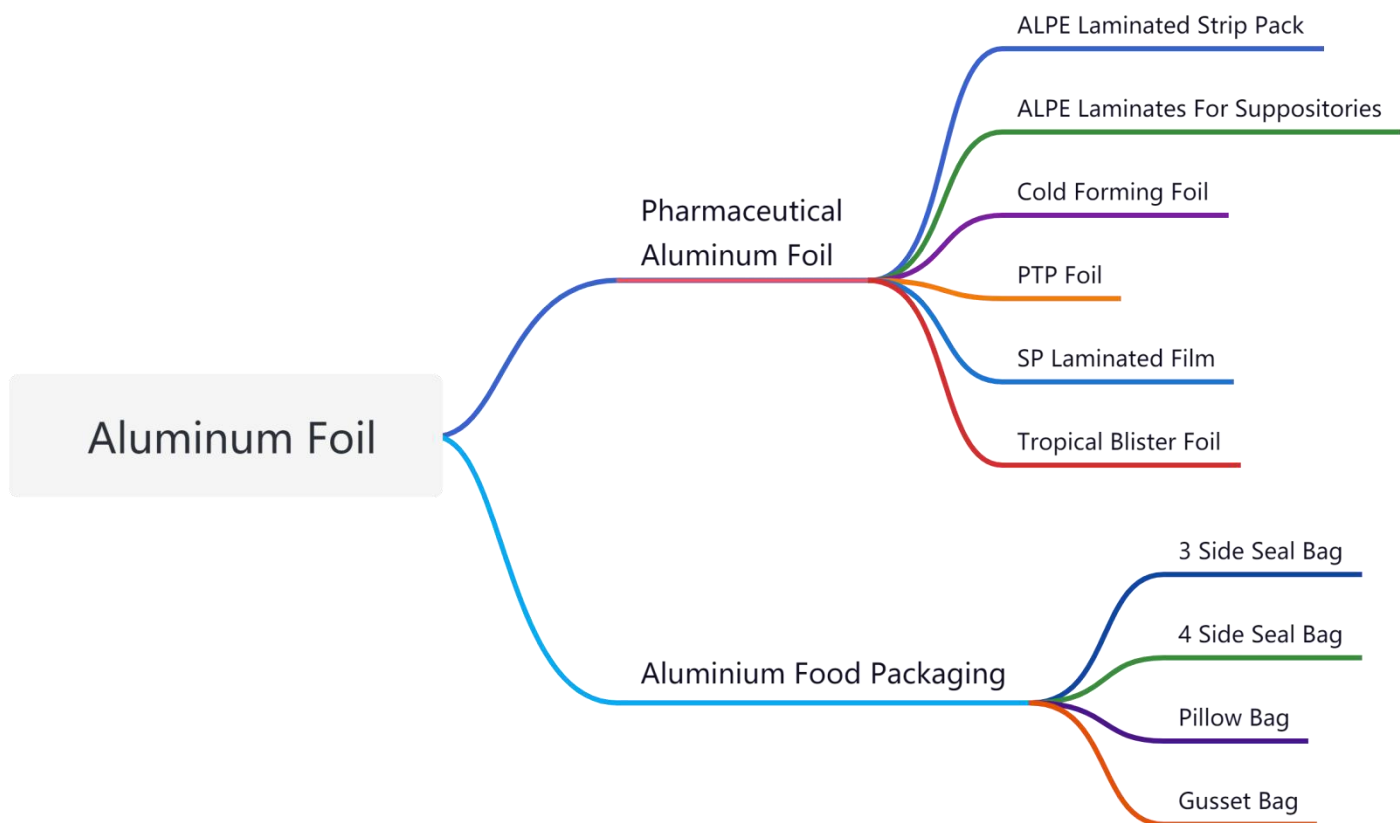
About LONGSHENG®

Jiangsu Longsheng Pharmaceutical Packaging Materials Co., Ltd., located at Yangzhong city, Jiangsu province, founded in 2007, is specialized in the development, production and sales of pharmaceutical packing materials. The company has a total investment of RMB 50 million yuan, with the total assets exceeding RMB 2 billion yuan. It covers an area of 70,000 m², standardized plant 20,000 m², including 8,000 m² plant (under grade C background partial grade A). Now the company has over 300 employees, including 55% of senior college or above, and several experts who have been engaging in pharmaceutical packaging for a long time. Our products are widely supplied to over 400 pharmaceutical enterprises all over the world, and sold far to Asia, America and east Europe market, in a leading position of the pharmaceutical packaging industry in China.

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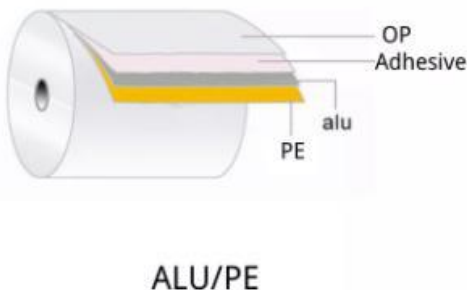




Pharmaceutical Aluminum Foil

ALPE Laminated Strip Pack

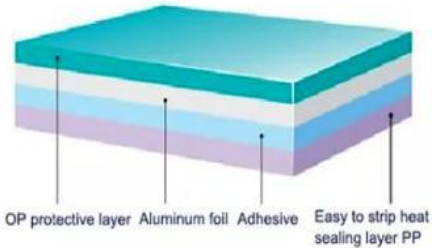
- Aluminum strip foil features an excellent barrier to moisture, vapor or gases.
- It can completely prevent passage of light or entry of unwanted odors.
- Each tablet can be individually packed and protected in Aluminum strip foil.

Product Name	ALPE Laminated Strip Foil
Material	<ul style="list-style-type: none"> ● Alu30/PE30 ● Alu30/PE40 ● Alu30/PE50
Structure chart	
Color	Customized
Printing	Customized
Alloy	8011
Size	Width: less than 630m Length: customized Thickness: 75-85micron
Application	Pharmaceutical packaging for pills, tablets, powder, capsules and outside covering, instead of PVC or PVC/PVDC or PTP blister use.
MOQ	200kg for each kind of product
Samples	Free sample can be ready within 7 days
Certificates	ISO9001/ISO15378
Package	Paper Carton
Payment	T/T,L/Cat sight,Paypal,Western union,MoneyGram and etc.
Notice	Please advise material, thickness, size, printing color, quantity and any other requirements



Laminates For Suppositories

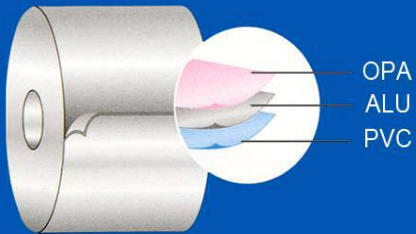
- High barrier material for longer product shelf life.
- Deformable and coldformed material with no cracking.
- Opening by tearing or by peeling(with adapted tools).

Product Name	Laminates For Suppositories
Material	AL/PE or PVC/PE
Structure chart	
Color	Customized
Printing	Customized
Alloy	8011
Size	Width:30-650mm Length customized Thickness:45-110micron
Application	Pharmaceutical packaging for suppositories
MOQ	200kg for each kind of product
Samples	Free sample can be ready within 7 days
Certificates	SGS/ISO/CFDA/DMF
Package	Paper Carton
Payment	T/T,L/Cat sight,Paypal,Western union,MoneyGram and etc.
Notice	Please advise material, thickness, size, printing color, quantity and any other requirements



Cold Forming Foil

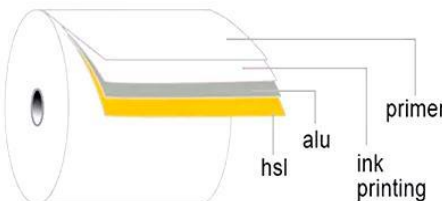
- 100 % barrier against water vapor, gases, light etc.
- Excellent formability
- High degree of thermal stability
- High malleability for deep drawing blister cavities
- High aesthetic appeal
- Sealable with aluminum lidding foil
- Colorful surface as RAL color-list

Product Name	Cold Forming Foil
Material	OPA/AL/PVC
Structure chart	
Color	Customized
Printing	Customized
Alloy	8011
Size	Width: 60-800mm Length customized Thickness:130-250mic
Application	For heat sealing with hard alu foil to pack capsules,pills or tablets.
MOQ	200kg for each kind of product
Samples	Free sample can be ready within 7 days
Certificates	ISO9001/ISO14001/EN/CCS/Kosher
Package	Paper Carton
Payment	T/T,L/Cat sight,Paypal,Western union,MoneyGram and etc.
Notice	Please advise material, thickness, size, printing color, quantity and any other requirements



PTP Foil

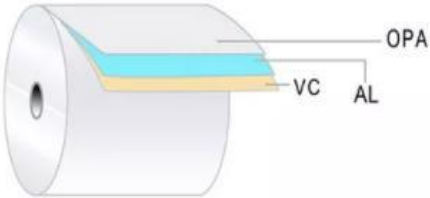
- 100% barrier water vapor, gas, light, etc.
- High thermal stability
- Can print online or offline
- Can be sealed using PVC/PVDC film or ALU-ALU
- Perfect printing, no fading after sealing
- Low temperature seal, good for medicine and high speed processing

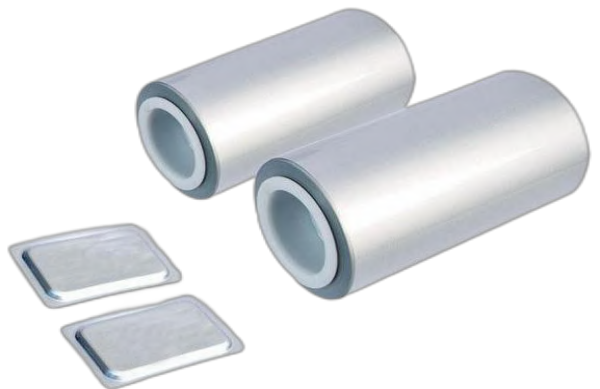
Product Name	Cold Forming Foil
Material	OP/AL/HSL
Structure chart	
Color	Customized
Printing	Customized
Alloy	8011
Size	Width:60-600mm Length customized Thickness:20-30mic
Application	For heat sealing with PVC,PVC/PVDC or alu alu foil to pack medical such as capsules,pills or tablets.
MOQ	200kg for each kind of product
Samples	Free sample can be ready within 7 days
Certificates	ISO/CFDA/DMF
Package	Paper Carton
Payment	T/T,L/Cat sight,Paypal,Western union,MoneyGram and etc.
Notice	Please advise material, thickness, size, printing color, quantity and any other requirements



Tropical Blister Foil

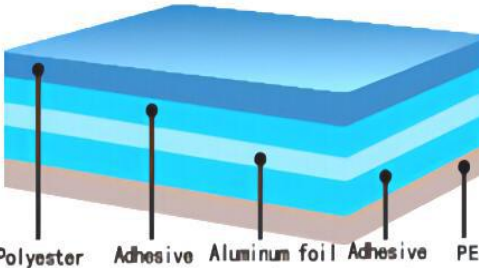
- High strength of mechanical property, good formability, and high strength heat sealing, such can be suitable for high-speed packaging machine.
- 100 % barrier against water vapor, gases, light etc.
- Excellent formability
- High degree of thermal stability
- High aesthetic appeal
- Sealable with PVC/ PVDC film
- Colorful surface as RAL color-list

Product Name	Tropical Blister Foil
Material	OPA/AL/VC
Structure chart	
Color	Customized
Printing	Customized
Alloy	8021
Size	Width:60-600mm Length customized Thickness:90-115mic
Application	For heat sealing with PVC,PVC/PVDC or alu alu foil to pack medical such as capsules,pills or tablets.
MOQ	200kg for each kind of product
Samples	Free sample can be ready within 7 days
Certificates	ISO/CFDA/DMF
Package	Paper Carton
Payment	T/T,L/Cat sight,Paypal,Western union,MoneyGram and etc.
Notice	Please advise material, thickness, size, printing color, quantity and any other requirements



SP Laminated Film

- Special bags for food storage,seeds packaging and so on.
- These bags are no harm to health,high temperature resistant, corrosion resistant and anti-aging.

Product Name	SP Laminated Film
Material	PET/AL/PE
Structure chart	
Color	Customized
Printing	Customized
Layer	Customized
Alloy	8011
Size	Width:60-950mm Length: Customized Thickness:Customized
Application	pharmaceutical and food package
MOQ	200kg for each kind of product
Samples	Free sample can be ready within 7 days
Certificates	ISO/CFDA/DMF
Package	Paper Carton
Payment	T/T,L/Cat sight,Paypal,Western union,MoneyGram and etc.
Notice	Please advise material, thickness, size, printing color, quantity and any other requirements



Food Grade Aluminum Foil

3 Side Seal Bag

- Economical flexible packaging option
- More bag volume than 4 side seal bag
- Good package uniformity for cartoning
- Easy of access to products with tear notch
- Can be used for high speed packaging applications
- Economical storage and transportation
- Up to 10 color rotogravure printing
- Glossy , matte or UV finishing
- Metalized and non-metalized material structures can be used



Product	3 SIDE SEAL BAG
Place of Origin	Jiangsu
Surface Handling	Gravure printing
Application	Medical/Nutritional Products/Meal Kits/Coffee/Snack Foods/Frozen Foods/Pet Food
Material Structure	PA/PE, OPP/CPP,PET/AL/CPP, PET/VMPET/PE,PET/AL/PE or customized
Sealing & Handle	Heat Seal
Custom Order	Accept
Feature	Recyclable
Plastic Type	PET/BOPA/CPP
Colors	1-9 Colors Gravure Printing
Size	Custom
Thickness	Custom
accessories	Zipper etc.
Sample	Free but Freight Collect
MOQ	According to your bag size and type
Payment	T/T,L/Cat sight,Paypal,Western union,MoneyGram and etc.
Notice	Our product are customized,so the price in the page is not accurate . Please send us your detailed product data,then we will give competitive price to you.

Longsheng offers custom printed 3 Side Seal Bags. The 3 Side Seal Bag is similar in shape to a 4-Side Seal Bag . The main difference is that the front and back panels of the bag are sealed on 3 sides and folded on 1 side. Generally, the bottom side of the bag is folded which allows the bag to flex allowing for products to settle at the bottom properly. This is a popular style of bag for ground coffee, spices, liquids and similar products. This bag format is also a good option when package uniformity is a important. For example, in some cases multiple 3 Side Seal Bags are further packed in a folding carton or a box. The box is then displayed on shelf for retail. Allowing consumers buy multiple packs in a carton. This style of bag allows for branding at the front and back panels.

4 Side Seal Bag

- Economical flexible packaging option
- Good package security from leaking
- Good package uniformity for cartoning
- Easy of access to products with tear notch
- Can be used for high speed packaging applications
- Economical storage and transportation
- Up to 10 color rotogravure printing
- Glossy , matte or UV finishing
- Metalized and non-metalized material structures can be used



Product	4 SIDE SEAL BAG
Place of Origin	Jiangsu
Surface Handling	Gravure printing
Application	Liquids/Medical/Nutritional Products/Meal Kits/Coffee/Snack Foods/Frozen Foods/Pet Food
Material Structure	PA/PE, OPP/CPP,PET/AL/CPP, PET/VMPET/PE,PET/AL/PE or customized
Sealing & Handle	Heat Seal
Custom Order	Accept
Feature	Recyclable
Plastic Type	PET/BOPA/CPP
Printing	1-9 Colors Gravure Printing
Size	Custom
Thickness	Custom
accessories	Zipper etc.
Sample	Free but Freight Collect
MOQ	According to your bag size and type
Payment	T/T,L/Cat sight,Paypal,Western union,MoneyGram and etc.
Notice	Our product are customized,so the price in the page is not accurate . Please send us your detailed product data,then we will give competitive price to you.

Longsheng offers custom printed 4 Side Seal Bag. The 4 Side Seal Bag is also referred as a Flat Pouch. A small 4 Side Seal Bag is also referred as a Sachet . This bag format is a good option when package uniformity is a priority. For example, in some cases, multiple 4 Side Seal Bags are further packed in a folding carton or a box. The box is then displayed on shelf for retail allowing consumers buy multiple packs in a carton. This bag is formed by sealing the front and back panels of the bag through out the perimeter of the bag. In other words, all 4 sides of the bag are sealed. This bag is not able to flex, curve or balloon as much as compared to a Pillow Bag. By sealing the bag on all 4 sides, it gives better security from leakage. This style is popular with liquid products and sample packs. Brand messaging can be populated on the front and back panels.

Pillow Bag

- Cost effective flexible packaging option
- Good brand messaging on front, back and side panels
- Sits up straight on the shelf for excellent display
- Offers good volume in the bag
- Up to 10 color rotogravure printing
- Glossy, Matte or UV finishing
- Window option available for product display
- Metalized and non-metalized material structures can be used



Product	Pillow Bag
Place of Origin	Jiangsu
Surface Handling	Gravure printing
Application	food, coffee, powder, granules, etc.
Material Structure	PA/PE, OPP/CPP, PET/AL/CPP, PET/VMPET/PE, PET/AL/PE or customized
Sealing & Handle	Heat Seal
Custom Order	Accept
Feature	Recyclable
Plastic Type	PET/BOPA/CPP
Printing	1-9 Colors Gravure Printing
Size	Custom
Thickness	Custom
accessories	Zipper etc.
Sample	Free but Freight Collect
MOQ	According to your bag size and type
Payment	T/T, L/C at sight, Paypal, Western union, MoneyGram and etc.
Notice	Our product are customized, so the price in the page is not accurate . Please send us your detailed product data, then we will give competitive price to you.



Longsheng offers custom printed

Pillow Bags. Pillow Bags are the most common type of flexible packaging option. As per the name of the bag, it forms the shape of a pillow. Once filled, it balloons from the middle and flattens out at the top and bottom seals. Pillow Bags are most commonly used for single serve products. The bag is formed with a fin seal or lap seal running through the centre of the back panel. This bag allows for brand messaging at the front and the back panels.

Gusset Bag

- Reduced footprint
- The package is beautiful
- The printed content is much richer than the flat pocket
- Other aspects are consistent with pillow bag

Product	Gusset Bag
Place of Origin	Jiangsu
Surface Handling	Gravure printing
Application	food,coffee,powder,granules,etc.
Material Structure	PA/PE, OPP/CPP,PET/AL/CPP, PET/VMPET/PE,PET/AL/PE or customized
Sealing & Handle	Heat Seal
Custom Order	Accept
Feature	Recyclable
Plastic Type	PET/BOPA/CPP
Printing	1-9 Colors Gravure Printing
Size	Custom
Thickness	Custom
accessories	Zipper etc.
Sample	Free but Freight Collect
MOQ	According to your bag size and type
Payment	T/T,L/Cat sight,Paypal,Western union,MoneyGram and etc.
Notice	Our product are customized,so the price in the page is not accurate . Please send us your detailed product data,then we will give competitive price to you.



Longsheng offers custom printed Gusset Bags. There are two kinds of Gusset Bags:

Side gusset bags and pouches are less box-shaped, which means they usually take up less space on the shelf. Some would argue, however, that side gusset bags are less aesthetically pleasing as a shelf display. But overall, side gusset bags still provide plenty of canvas space for displaying and marketing your brand – it mostly comes down to personal preference. Side gusset bags are a popular choice for snack food packaging, dry ingredient packaging and even frozen food packaging.

Bottom gusset bags are commonly used for confectionary packaging, pet food packaging and coffee packaging. Both bag styles can be specifically constructed to meet your product's unique requirements. Whether you need added quad sealing, rounded corners or clear product windows, our experts at Longsheng can help you plan and strategize. We have a variety of choices so that your business is able to find the bags that it needs for your products. Contact us if you need any help with sizing or inquire about customization options!

Material Suggestions

Application	Material structure
Suitable for lightweight solid packing	OPP//PE
	OPP//CPP
	OPP//VMPET//PE
	OPP//VMPET//CPP
Suitable for packing light weight wet material (moisture proof)	PET//AL//PE
	PET//VMPET//PE
	PET//PE
	PET//CPP
	PET//AL//CPP
Suitable for vacuum packing	OPP//PE
	NYLON//PE
	NYLON//CPP
	PET//PE
	PET//AL//PE
	OPP//AL//PE
Suitable for liquid packaging	PET//PE
	PET//AL//PE
Suitable for 100°C resistant boiling bag	PET//AL//PE
	NYLON//PE
	NYLON//CPP
Suitable for cooking at high temperature of 121°C	NYLON//CPP
	PET//CPP
	HYLOH//AL//CPP
	PET//AL//CPP
	PET//NYLON//AL//CPP
	PET//AL//NYLON//CPP

Our factory has worked closely with our customers over these years to assist in the development of various products along the way. If you have any private product specification needs, let us know, we will do our best to help you!